MATERIAL SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Names: PR-90
Category: A Refractory Shape
Technical Specification Nos.:
Chemical Name: Inorganic Oxide

Company Name:

Snow Shoe Refractories, LLC.
895 Clarence Road
P.O. Box 276
Snow Shoe, PA 16874 USA

Technical Information: 1-814-387-6811 (USA)
24hr. EMERGENCY ASSISTANCE, (CHEMTREC) 1-800-424-9300
SECTION 2. COMPOSITION OF REFRACTORY SHAPE

This product is a fired refractory shape (an article) available in various sizes and shapes. It is composed of the following mineral phases some of which may be present in dust generated by sawing, cutting, or crushing during installation or tear-out.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS Number</th>
<th>Percent</th>
<th>IARC/NTP/OSHA</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide</td>
<td>1344-28-1</td>
<td>80-95</td>
<td>No</td>
<td>Nuisance Particulate Not Otherwise Regulated.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>OSHA PEL:TWA Total dust: 15mg/m$^3$; respirable dust: 5mg/m$^3$.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>ACGIH TLV:TWA Total dust: 10mg/m$^3$; respirable dust: 5mg/m$^3$.</td>
</tr>
<tr>
<td>Aluminosilicate</td>
<td>1302-93-8</td>
<td>1-10</td>
<td>No</td>
<td>Nuisance Particulate</td>
</tr>
</tbody>
</table>

SECTION 3. HAZARDS IDENTIFICATION

HMIS

<table>
<thead>
<tr>
<th>HEALTH HAZARD</th>
<th>1 - SLIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLAMMABILITY HAZARD</td>
<td>0 - MINIMAL</td>
</tr>
<tr>
<td>REACTIVITY HAZARD</td>
<td>0 - MINIMAL</td>
</tr>
<tr>
<td>PERSONAL PROTECTION</td>
<td>B - Glasses, Gloves</td>
</tr>
</tbody>
</table>

EMERGENCY OVERVIEW:

This item is classified as an article. It is not a health, fire or spill hazard. (Health Effects are from dust which may be generated from sawing or crushing procedures employed during installation or removal after-service.)

Target organs: Upper Respiratory System

Primary route(s) of entry: Inhalation

ACUTE EFFECTS

Eye contact: Dust particulate is a physical irritant.
Skin contact: Physical abrasion.
Inhalation: Inhalation of airborne particulate from sawing or crushing may irritate upper respiratory system.
Ingestion: An unlikely route of exposure. If ingested in sufficient quantity, may cause gastrointestinal disturbances. Symptoms will include irritation and may include nausea, vomiting and abdominal pain.
HAZARD IDENTIFICATION continued from page 2

CHRONIC EFFECTS
The excessive inhalation (above PEL/TLV) of mineral dusts over a long period of time may cause industrial bronchitis, reduce breathing capacity, and lead to increased susceptibility to other lung disease.

SECTION 4. FIRST AID MEASURES

Eye contact: Flush eyes, including under the eyelids, with large amounts of water. If irritation persists, seek medical attention.

Skin contact: Wash affected areas with mild soap and water.

Inhalation: Remove victim to fresh air. If not breathing, give artificial respiration. Get immediate medical attention.

Ingestion: Ingestion is an unlikely route of exposure. If ingested in sufficient quantity and victim is conscious, give 1-2 glasses of water or milk. Never give anything by mouth to an unconscious person. Leave decision to induce vomiting to qualified medical personnel, since particles may be aspirated into the lungs. Seek immediate medical attention.

SECTION 5. FIRE FIGHTING MEASURES

NFPA code: Flammability: 0, Health: 0, Reactivity: 0, Special: 0.

Flash point: PRODUCT NOT COMBUSTIBLE

Hazardous Decomposition Products: None

Extinguishing media: No special instructions or conditions.

Firefighting instructions: Firefighters should wear NIOSH-approved, positive pressure, self-contained breathing apparatus and full protective clothing where appropriate.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Spill procedures: Product is not a spill nor an environmental hazard.

SECTION 7. HANDLING AND STORAGE

Storage: No special storage instructions.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering controls: Provide sufficient ventilation, in both volume and air flow patterns, to control dust concentrations below allowable exposure limits.

Personal protective equipment: The use of eye protection, gloves and long sleeve clothing is recommended.

Respiration protection: Provide workers with NIOSH approved respirators in accordance with requirements of 29 CFR 1910.134 for level of exposure incurred.

Hygienic Practices: Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating or drinking.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: These articles off-white to grayish in color and available in various sizes and shapes; odorless.

Boiling Point: Not Applicable

Melting Point: >2900°F (1590°C)

Water Solubility: 0 (Insoluble)

pH (10% aqueous slurry): Not Applicable

Specific Gravity(g/cc): Mixture

Bulk Weight(lbs/ft³): 194

% Volatile by volume: 0

Evaporation rate: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Hazardous Polymerization: Will not occur

Chemical Incompatibilities: None

Hazardous Decomposition Products: None
SECTION 11. TOXICOLOGICAL INFORMATION

This refractory shape was manufactured from the following raw materials.
Aluminum Oxide CAS#1344-28-1 Toxic and Hazard Review (Sax): an experimental tumorigen and neoplasticigen by implant. Inhalation of finely divided particles may cause lung damage (Shaver's disease). TOXICITY DATA: ipl-rat TDLo:90mg/kg:ETA; imp-rat TDLo:200 mg/kg:NEO; imp-rat TD:200 mg/kg:ETA.
Aluminosilicates Toxic and Hazard Review (Sax): an experimental tumorigen by implant. Toxicity Data: ipl-rat TDLo:90 mg/kg:ETA.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicological/Chemical Fate Information:
No data available on any adverse effects of this material on the environment.

SECTION 13. DISPOSAL INFORMATION

Waste Management/Disposal: This block, or fragments of such, does not exhibit any characteristics of a hazardous waste and is suitable for landfill disposal. However, debris generated during installation or tear-out procedures may be contaminated with other hazardous materials. Therefore, appropriate waste analysis in these instances may be necessary to determine proper method of disposal. Waste characterization and disposal/treatment methods should be determined by a qualified environmental professional in accordance with applicable federal, state and local regulations.

SECTION 14. TRANSPORT INFORMATION

US Department of Transportation: Not regulated by DOT as a hazardous material. No hazard class, no label or placard required, no UN or NA number assigned.
Canadian TDG Hazard Class & PIN: Not regulated

SECTION 15. REGULATORY INFORMATION

Product or components of mixture regulated under following lists:
SARA TITLE III:
Section 302: No (Extremely Hazardous Substances)
Section 304: No (Emergency Release)
Section 311: Yes, MSDS
Section 312: No, Tier I/II
Section 313: No (Toxic Chemicals, Toxic Chemical Release Reporting, Form R)

CERCLA Hazardous Substance List, RQ: No
TSCA: All substances in this product are listed in the Chemical Substance Inventory of the Toxic Substances Control Act.
California Proposition 65: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive toxins.

SECTION 16. OTHER INFORMATION

Removal After Service/Tear-Out Precautions:
Because of the possible presence of crystalline silica in used refractory debris, particular care should be exercised during tear-out to minimize the generation of dust. Adherence to proper methods of dust suppression and control is imperative. The following precautions should be taken during tear-out.
1. Employees should be apprised of the hazards and proper conditions and precautions for safe use or exposure.
2. Approved respirators, in accordance with requirements of 29 CFR 1910.134, should be used for dust levels above 0.05mg/m³ respirable crystalline silica.
3. Dust generation should be minimized by the use of dust control equipment or water spray.
4. Wear protective clothing and vacuum clean prior to removing clothing.
5. Where there is a possibility of exposure to dust containing respirable crystalline silica, the following warning should be posted.

ACRONYMS AND REFERENCES USED IN PREPARATION OF MSDS:

ACGIH: American Conference of Governmental Industrial Hygienists
CAS#: CAS Registration Number is an assigned number to identify a material. CAS stands for Chemical Abstracts Service.
CERCLA: Comprehensive Environmental Response, Compensation & Liability Act
EPCRA: Emergency Planning and Community Right-to-Know Act of 1986
HMIS™: Hazardous Materials Identification System (National Paint & Coatings Association)
IARC: International Agency for Research on Cancer
MSHA: Mine Safety and Health Administration
mg/m³: Milligrams per cubic meter
NIOSH: National Institute for Occupational Safety and Health
NFPA: National Fire Protection Association
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: Permissible Exposure Limit (OSHA)
REL: Recommended Exposure Limit (NIOSH)
SARA: Superfund Amendments and Reauthorization Act
TITLE III: Emergency Planning and Community Right To Know Act
Section 302: Extremely Hazardous Substances
Section 304: Emergency Release
Section 311: Community Right-to-Know, MSDSs or List of Chemicals
Section 312: Community Right-to-Know, Inventories & Locations, (Tier I/II)
Section 313: Toxic Chemicals, Toxic Chemical Release Reporting, Form R
TLV: Threshold Limit Values (ACGIH)
TWA: Time Weighted Average

REFERENCES:
Manufacturers/Suppliers, Material Safety Data Sheets on Raw Materials Used
American National Standard for Hazardous Industrial Chemicals - Material Safety Data Sheets - Preparation, American National Standards Institute, Inc.11 West 42nd St, New York, NY 10036.

Prepared by: Mark Jacobs
February 15, 2007

Although reasonable care has been taken in the preparation of the information contained herein, Snow Shoe Refractories, LLC extends no warranties, makes no representation and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.